

ALLIANT ENERGY CENTER

ENERGY LOSS THRU DOOR OPENING

GIVEN CONDITIONS

FROM 2001 ASHRAE HANDBOOK OF FUNDAMENTALS, PAGE. 26.11,
Eqn. 30, ENERGY FLOW DUE TO THERMAL FORCES:
 $Q = 60 \cdot C_D \cdot A \cdot \sqrt{2g} \cdot H_{NPL} \cdot (T_i - T_o) / T_i$
 WHERE $C_D = \text{ABS}(T_i - T_o) \cdot 0.0025 + 0.4$
 (IN Eqn. 30, IF $T_o > T_i$, SUBSTITUTE $(T_o - T_i) / T_o$)

g = 32.2 ft/sec²
 A = 224 ft²
 H_{NPL} = 10 ft
 T_(WINTER) = 68 °F
 T_(SUMMER) = 75 °F
 ENTHALPY @ 75 °F & 50% RH = 28.1 BTU/#_M

CALCULATIONS ASSUME THAT THE DOOR IS OPENED MAINLY BETWEEN 8 AM AND 4 PM, 2 Day/Wk, FOR APPROXIMATELY 696 HOURS PER YEAR.
 THE CALCULATIONS ALSO ASSUME NO SAVINGS BETWEEN 50 °F AND 60 °F DUE TO ECONOMIZER OPERATION. THE CALCULATION PROCESS
 FIRST DETERMINES FROM BIN DATA THE NUMBER OF HOURS IN EACH 5 DEGREE BIN. THEN HEATING AND COOLING ENERGY IS CALCULATED.

HOURS ADJUSTMENT

| BIN TEMP., °F | ADJUSTED HOURS, 2 Days/Wk 8am - 4pm | ADJUSTED TO 374 HOURS |
|---------------|-------------------------------------|-----------------------|
| 97.5 | | |
| 92.5 | 9 | 5 |
| 87.5 | 30 | 15 |
| 82.5 | 56 | 28 |
| 77.5 | 73 | 37 |
| 72.5 | 73 | 37 |
| 67.5 | 64 | 32 |
| 62.5 | 56 | 28 |
| 57.5 | 46 | * |
| 52.5 | 41 | * |
| 47.5 | 44 | 22 |
| 42.5 | 46 | 23 |
| 37.5 | 60 | 30 |
| 32.5 | 69 | 35 |
| 27.5 | 57 | 29 |
| 22.5 | 38 | 19 |
| 17.5 | 25 | 13 |
| 12.5 | 19 | 10 |
| 7.5 | 13 | 7 |
| 2.5 | 8 | 4 |
| -2.5 | 4 | 2 |
| -7.5 | 2 | 1 |
| -12.5 | 0 | 0 |
| -17.5 | 0 | 0 |
| -22.5 | 0 | 0 |
| | 833 | 374 |

* HOURS NOT INCLUDED DUE TO ECONOMIZER OPERATION

GENERAL CALCULATIONS

| C _D | Q, CFM |
|----------------------|---------|
| 0.44 | 73,109 |
| 0.43 | 60,048 |
| 0.42 | 45,164 |
| 0.41 | 25,297 |
| 0.41 | 25,297 |
| 0.42 | 45,164 |
| 0.43 | 60,048 |
| ECONOMIZER OPERATION | |
| 0.45 | 84,505 |
| 0.46 | 96,859 |
| 0.48 | 108,786 |
| 0.49 | 120,445 |
| 0.50 | 131,938 |
| 0.51 | 143,333 |
| 0.53 | 154,677 |
| 0.54 | 166,005 |
| 0.55 | 177,343 |
| 0.56 | 188,710 |
| 0.58 | 200,121 |
| 0.59 | 211,589 |
| 0.60 | 223,121 |
| 0.61 | 234,727 |
| 0.63 | 246,411 |

HEATING CALCULATION

| MBH | MBH/YR |
|----------------------|---------------|
| | |
| | |
| 4 | |
| 3 | |
| 2 | |
| 1 | |
| 2 | |
| 1 | |
| 3 | |
| ECONOMIZER OPERATION | |
| 4 | 1,871 41,269 |
| 5 | 2,668 61,515 |
| 6 | 3,583 107,786 |
| 6 | 4,618 159,737 |
| 7 | 5,771 164,907 |
| 7 | 7,043 134,177 |
| 8 | 8,436 105,729 |
| 8 | 9,950 94,778 |
| 9 | 11,588 75,518 |
| 10 | 13,349 53,538 |
| 10 | 15,237 30,555 |
| 11 | 17,253 17,298 |
| 11 | 19,398 0 |
| 12 | 21,675 0 |
| 13 | 24,084 0 |

1,046,809
 @ 80% EFFICIENCY =
13,085 THERMS
 @ 0.65 Therm Rate
\$8,439.90

AIR CONDITIONING CALCULATION

| COINCIDENT ENTHALPY, 8am - 4pm | MBH | MBH/YR |
|--------------------------------|-------|--------|
| | | |
| | | |
| 40.3 | 4,014 | 18,109 |
| 37.9 | 2,648 | 39,826 |
| 34.3 | 1,260 | 35,376 |
| 31.5 | 387 | 14,165 |
| 29.2 | 125 | 4,583 |
| 25.7 | 488 | 15,650 |
| 22.5 | 1,513 | 42,481 |
| ECONOMIZER OPERATION | | |

170,190
 @ 12,000 BTUs/TON & 0.8 kWh/TON =
11,346 kWh
 @ \$0.14 kWh Rate
\$1,531.71

| BIN HRS Madison, WI 2 Days/Wk 8am - 4 pm | |
|--|--------|
| Deg | BIN HR |
| 97 | 6 |
| 92 | 9 |
| 87 | 30 |
| 82 | 56 |
| 77 | 73 |
| 72 | 73 |
| 67 | 64 |
| 62 | 56 |
| 57 | 46 |
| 52 | 41 |
| 47 | 44 |
| 42 | 46 |
| 37 | 60 |
| 32 | 69 |
| 27 | 57 |
| 22 | 38 |
| 17 | 25 |
| 12 | 19 |
| 7 | 13 |
| 2 | 8 |
| -3 | 4 |
| -8 | 2 |
| -13 | 0 |
| -18 | 0 |
| -23 | 0 |
| -28 | 0 |
| | 839 |

\$9,971.61 Combined Annual Savings

\$125,000.00 Project Cost

12.54 Payback Period