



# Dane County

## Meeting Agenda - Final

### Public Protection & Judiciary - Diversion Programs Workgroup

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Thursday, March 3, 2016

3:30 PM

CCB - Room 351

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#### A. Call To Order

1. Welcome and Introductions of Committee members and staff

#### B. Consideration of Minutes

1. [2015 MIN-643](#) 2015 MIN-643 Public Protection & Judiciary - Diversion Programs Workgroup Minutes of Feb. 24, 2016

Attachments: [2015 MIN-643 Public Protection & Judiciary - Diversion Programs Workgroup M](#)

#### C. Items Requiring Committee Action

1. Review and Discuss the Diversion Programs

[2015 RPT-799](#) Criminal Justice Chart and Questions

Attachments: [Questions-DiversionGroup](#)  
[Re-entryProcess](#)

[2015 RPT-800](#) Dane County Circuit Court System Map

Attachments: [DaneMap09\\_2012](#)

2. Review and Discuss the Process of Gathering and Developing Information

[2015 RPT-801](#) Diversion Program Survey

#### D. Future Meeting Items and Dates

## E. Such Other Business as Allowed by Law

## F. Adjourn

*NOTE: If you need an interpreter, translator, materials in alternate formats or other accommodations to access this service, activity or program, please call the phone number below at least three business days prior to the meeting.*

*NOTA: Si necesita un intérprete, un traductor, materiales en formatos alternativos u otros arreglos para acceder a este servicio, actividad o programa, comuníquese al número de teléfono que figura a continuación tres días hábiles como mínimo antes de la reunión.*

*LUS CIM: Yog hais tias koj xav tau ib tug neeg txhais lus, ib tug neeg txhais ntawv, cov ntawv ua lwm hom ntawv los sis lwm cov kev pab kom siv tau cov kev pab, cov kev ua ub no (activity) los sis qhov kev pab cuam, thov hu rau tus xov tooj hauv qab yam tsawg peb hnuv ua hauj lwm ua ntej yuav tuaj sib tham.*

*Dane County Board Office, 266-5758 or WI Relay 711.*