



# Dane County

## Meeting Agenda - Final

### Health & Human Needs Committee

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Thursday, January 15, 2015

5:45 PM

CCB, 210 MLK Jr Blvd, Madison, Room 201

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JOINT with HSB & HIC - CCB Room 201

#### A. Call To Order

#### B. Public Comment on Items not on the Agenda

*Each speaker will be limited to three (3) minutes.*

#### C. Presentations

[2014  
PRES-096](#)

HOUSING STUDY - KURT PAULSEN & OLIVIA PARRY

Attachments:

[Dane County Housing Needs Assessment Final.pdf](#)

#### D. Such Other Business as Allowed by Law

#### E. Adjourn

*Recorded by Casey Becker*