

April 28, 2014

Mr. Dan Everson
Assistant Zoning Administrator
Dane Count Planning & Development
City County Building
210 Martin Luther King Blvd., Room 116
Madison, Wisconsin 53703

Dear Dan:

In my response to your request for more information on the two Mazomanie sites, I would like to submit the following information:

- 1.) Post Mining Land Use. The post mining land use as proposed in the reclamation plan will be a combination of agricultural (pasture, row crops, oats, alfalfa, and water features). These will be developed in the course of the mineral extraction operations. These water features would vary due to gradation of materials removed below water level. We are anticipating that up to 50% of the site has the potential to be restored as a water feature. Our plan shows a 23.9-acre water feature on the southeast side of the plan, and 26.3-acres on the northwest will be used for row crops or pasture.
- 2.) National Flood Insurance Map. The map legend describes the special flood hazard area (SFHA) subject to inundation by the 1% annual chance of flood. The highlighted areas on the color map that Dane County provided shows the areas that are capable of strong floodwaters during a flood incident. The areas of the Beuthin/Wipperfurth's pits are classified as Zone A with no base flood elevations determined. The proposed activities of the mineral extraction operations will continuously improve and enlarge the water storage capacity of the area, which will provide an additional protection to the local community. This area is not identified as part of the flood plain.
- 3.) Contours will be redrawn to 4-foot contours as all previous plans submitted to Dane County in the past.

When land conservation reviews the ECIP and determines that, something other than the simplified is necessary I will make the changes.

Please contact me with any additional questions or concerns. Thank you.

Sincerely,

Timoth**∀** Geoghegan



Reclamation Plan Beuthin and Wipperfurth Properties

Intro:

The Beuthin and Wipperfurth properties are adjoining parcels of land that are non-conforming mineral extraction sites. These sites were used to supply sand and gravel to DOT, and private projects since 1919 in the case of the Wipperfurth property, and the early 1960's for the Beuthin property. Both of these sites contain large quantities of very high-grade sand and gravel. To this point, neither site has had a reclamation plan.

Yahara Materials, Inc. has leased both of these properties and is planning to operate both of these sites in conjunction with our Halfway Prairie site, which is adjacent to these properties. All operations and reclamation would be coordinated with all three sites.

Location:

Both sites are located in Section 10, Town 8 North, Range 6 East, in Mazomanie Township, within Dane County, Wisconsin.

Ownership:

Frederick and Virginia Beuthin

10129 Mathewson Road Mazomanie, WI 53560

Ownership:

Richard and Barbara Wipperfurth

10026 Highway 19 Mazomanie, WI 53560

Operator:

Yahara Materials, Inc.

P.O. Box 277

Waunakee, WI 53597

Existing Site Plan:

Both the Beuthin and Wipperfurth properties have existing gravel pits that have been worked over the years to supply aggregate for projects in the area. The balance of both properties is agricultural land and wooded areas.

The adjacent woods and agricultural lands support native wildlife such as coyotes, white-tailed deer, raccoons, fox, opossums, skunks, various birds, and other wildlife commonly found in Southwestern Wisconsin. The native plant life in the adjacent woods is typical of the woodland areas of Southern Wisconsin. The surrounding agricultural fields are annually rotated between soybeans, wheat, corn, oats and alfalfa.

Reclamation Measures:

Due to the nature of these deposits, reclamation will be an ongoing process. The first phase in integration of these three sites will be to remove the berms and stock piled strippings between the properties. We will use this material to reclaim portions of the Wipperfurth property adjoining Halfway Prairie Creek. When completed, the reclaimed area will be permanently seeded down with grass in accordance with our seeding plan.

Further, reclamation measure will follow this pattern of reclaiming previously worked areas as new areas are opened up. Much of the sand and gravel in this deposit is underwater, as this material is removed a lake will be created and final restoration of the site will include the water features created by excavation below water.

All slopes will be graded to a 3:1 slope ratio as specified in NR135. Final restoration will create a landscape of water features and agricultural land.

1. Grading:

All slopes outside lake area will be graded to a 3:1 grade.

2. Seeding:

All slopes and non-farmable areas will be seeded at a rate of seven pounds per 1,000 square feet of #20 WI DOT specification seed mixture within 7 days of completion of the grading operations. To optimize growth all planting will be conducted between May 15th in the spring, and no later than September 15th in the fall. Fertilizer shall be applied at the rate of 10 pounds per 1,000 square feet 16-8-8 (NPK). The steep side slopes of the pit will be stabilized with seed and polymer treatment to prevent any erosion. As our long-range plan is to return this site to agriculture, the relatively flat or gently sloping area would be returned to row crops, either such as corn and soybeans or to alfalfa. Therefore seeding of the pit floor will be unnecessary except to allow for any waterways within the site.

Note*: Please see enclosed WisDOT specifications for seed properties and germination rates.

3. Drainage:

This site drainage pattern is self-containing and will remain that way.

4. Phasing:

Due to the nature of this site, a phasing plan in not practical. As the deposit is depleted reclamation will begin as soon as possible, and be completed in a timely fashion.

5. Fencing:

The entire site is fenced in the normal course of agricultural operations.

Erosion Control:

During all phases of the reclamation, disturbed area will be closely monitored for potential erosion. The use of silt fencing, rip-rap, hay bales, and prompt seeding and mulching of the finished area will minimize any erosion, as all slopes will drain into the pit itself and be contained on site.

Upon completion of restoration, this site will be monitored to ensure all erosion control measures are maintained and functioning as designed.

Post Mining Land Use:

Agriculture- Pasture, Row Crops.

Reclamation Estimate:

Grading: 1' of topsoil or topsoil substitute, @ 1600 cubic yards per acre @\$0.63 per cubic yard = \$1,000.00 per acre.

Seeding, fertilizer and mulch per acre= \$300.00.

Miscellaneous landscaping and grading per acre= \$200.00

Total per acre= \$1,500.00

Criteria for Successful Reclamation:

Percent cover of vegetation will determine successful reclamation. Randomly selected sample sites (square meter sections, two per acre) will be employed. Sampling will be conducted during peak growing periods and will compare sample sites to vegetation cover of undisturbed soils in neighboring area. A minimum of 70 percent vegetation (determined by visual count) or equal to percent cover of similarly vegetated areas in undisturbed location will qualify as successfully reclaimed. Annual site inspection will be performed to ensure standards for vegetation and reclamation are followed. If Dane County recommends grading and/or seeding remedial /repair measures or additional erosion control, they will be implemented and later reevaluated to accomplish successful vegetation and reclamation of the site.

Yahara Material, Inc. will do the majority of the reclamation work during the course of pit operations in an ongoing pattern. As new areas are stripped, the overburden will be used in the reclamation of the previously mined areas. Our plans try to sequence stripping and reclamation so that areas of the pit can be permanently restored while stripping other sections of the pit.

Conclusion:

We feel that this is well designed, and can be easily implemented while still meeting all the requirements of NR135.

Contact Person:

Timothy Geoghegan Yahara Materials, Inc. P.O. Box 277

Waunakee, WI 53597 Phone: (608)-849-4162 Fax: (608)-849-5062



EROSION CONTROL AND STORM WATER MANAGEMENT PLAN

EROSION CONTROL MEASURES:

ENTRANCE:

The entrance to these two sites will be through the Halfway Prairie Pit, which has 200 feet of paved driveway, which prevents tracking of material onto public roads. All slopes are seeded with grasses to provide cover.

BERMS:

The stripped soils will be separated in stock piles, the overburden will be stripped and used as the base of the berm, the top soil will be used to top dress the berms. The top soil and the subsoil will used in the final restoration. The berms will be constructed with a depression that will serve as a sediment trap at the base of the berm. (See detail. The berms will be seeded and mulched in the spring from May 15 to May 30.). If needed the berm will have a buffer beyond the limits of the berm. This buffer will be seeded and mulched.

SILT FENCING:

Silt Fencing is used as necessary when soils are being stripped and stockpiled.

STONE WEEPER:

A stone weeper will be used to slow water velocity and trap any sediment as necessary. The weeper will be built with 3 to 6 inch clear stone, with a depression in the middle and higher at the slope of the ditch. The weeper will have a face with 1 to 2 inch stone.

SEEDING:

All the berms and non-farmable areas will be seeded at a rate of 7 pounds per 1,000 square feet of #20 WisDot Specification seed mixture within 7 days of completion of the grading operations. To optimize growth all planting will be conducted between May 15th in the spring, and no later than September 15th in the fall. Fertilizer shall be applied at the rate of 10 pounds per 1,000 square feet 16-8-8 (NPK). The steep side slopes of the quarry will be stabilized with seed and polymer treatment to prevent any erosion. As our long range plan is to return this site to agriculture, the relatively flat or gently sloping area would be returned to either row crops, such as corn and soybeans or to alfalfa. Therefore seeding of the quarry floor will be unnecessary except to allow for any waterways within the site.

MULCHING:

The berms will be stabilized with 90 lbs per 1000 square foot (2.5 ton/square foot) of mulch.

Note*: Please see enclosed WisDOT specifications for seed properties and germination rates.

MAINTENANCE:

The berms will be inspected and repaired according to needs of the site. This will include cleaning of the weeper, the sediment basins and additional application of seed and mulch if necessary. The drive way will be maintained free of sediment or soil deposits.

COST:

The annual estimated cost of the erosion control measures is approximately \$1500.00 per year

SCHEDULE:

All schedules are presented as an estimate, as work at this site is market driven, and operational dates may vary as market demands dictate. The schedule presented represents a typical year.

May 1st:

Strip top soil and overburden, prepare and shape berms for

seeding. Construct the swale next to the berms. Direct the excess

of runoff into the quarry.

May 15th:

Seed and mulch berms and disturbed areas.

August 15th:

Seeding established and repair the areas where new vegetation is

needed.

September 1st

Inspect all erosion control measures to insure effectiveness.

Weekly:

Inspect all erosion control measures to insure effectiveness.

NOTE: The site is internally draining, no road ditches are present at the site, no cross section, runoff velocities, culverts, are applicable to this site. All three of these sites will be maintained in a coordinated pattern to insure a consistent erosion control and storm water management plan.

The contact person for this Erosion Control and Storm water Management Plan is:

Timothy J. Geoghegan Yahara Materials, Inc. P.O. Box 277 Waunakee, WI 53597

NOTES:

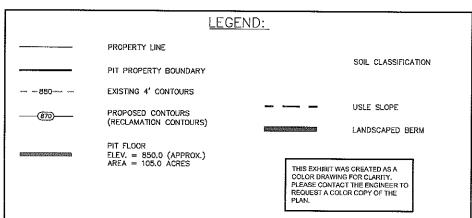
1) 2010 AERIAL PHOTO BY WISCONSINVIEW.ORG, PARCEL, SOILS & 4' CONTOURS BY DANE COUNTY LIO.

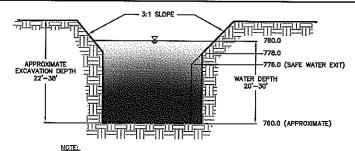
2) STOCKPILED MATERIAL WILL BE REDISTRIBUTED ALONG PIT FLOOR TO PROMOTE REVEGETATION.

3) PROVIDE A 30' PROTECTIVE AREA PER NR 151.1 (5)(d) REQUIREMENTS.

4) NO GRADING SHALL OCCUR WITHIN 300' OF HALFWAY PRAIRIE CREEK.

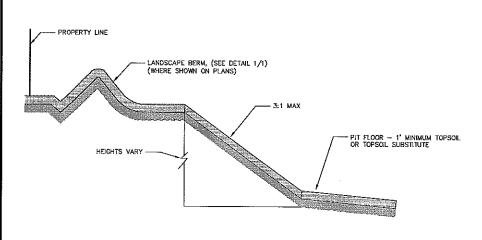
5) MINED AREA TO BE RETURNED TO AGRICULTURAL LAND USE UPON RECLAMATION OF THE SITE.



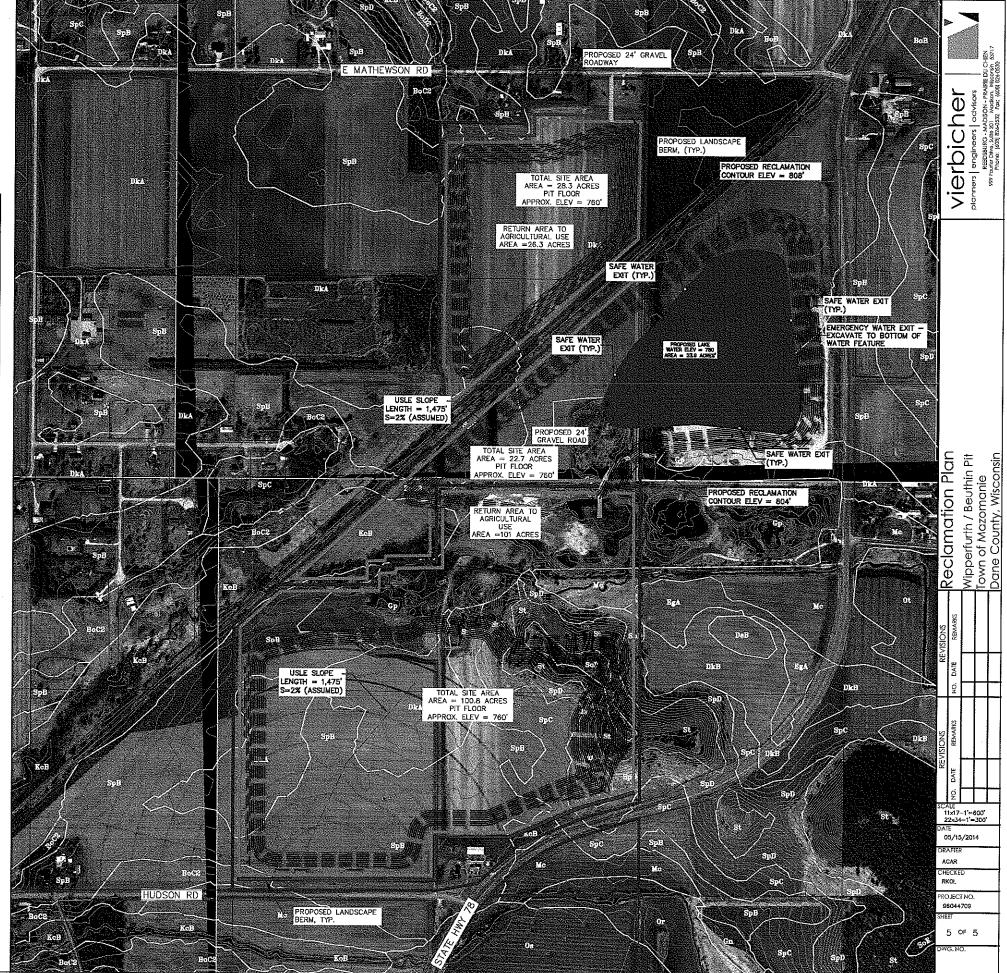


SAFE WATER EXIT SHALL EXTEND A MINIMUM OF 6' (VERTICAL) INTO THE WATER AT A 3:1 MAXMUM SLOPE









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